

Metabolizing enzyme toxicology assay chip (MetaChip) for high-throughput microscale toxicity analyses

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The clinical progression of new chemical entities to pharmaceuticals remains hindered by the relatively slow pace of technology development in toxicology and clinical safety evaluation, particularly *in vitro* approaches, that can be used in the preclinical and early clinical phases of drug development. To alleviate this bottleneck, we have developed a metabolizing enzyme toxicology assay chip (MetaChip) that combines high-throughput P450 catalysis with cell-based screening on a microscale platform. The MetaChip concept is demonstrated by using sol-gel encapsulated P450s to activate the prodrug cyclophosphamide, which is the major constituent of the anticancer drug Cytoxan, as well as other compounds that are activated by P450 metabolism. The MetaChip provides a high-throughput microscale alternative to currently used *in vitro* methods for human metabolism and toxicology screening based on liver slices, cultured human hepatocytes, purified microsomal preparations, or isolated and purified P450s. This technology creates opportunities for rapid and inexpensive assessment of ADME/Tox (absorption, distribution, metabolism, excretion/toxicology) at very early phases of drug development, thereby enabling unsuitable candidates to be eliminated from consideration much earlier in the drug discovery process.

in situ drug metabolism | *in vitro* cytotoxicity | P450 | sol-gel encapsulation

In the past decade, there has been a dramatic increase in the number of new chemical entities (NCEs) and screenable drug targets as a result of combinatorial chemistry and advances in genomics and proteomics (1–4). Nevertheless, these advances have not translated into an increased number of new drug approvals (5, 6), in part because of the high failure rate due to toxicity of the NCE or its metabolite(s) (7). Furthermore, screening for toxicity at early stages of the drug discovery process is precluded by the large number of compounds available at the lead discovery stage, forcing medicinal chemists to select compounds for lead optimization based on limited information about their toxicological properties. In particular, there remains a lack of *in vitro* techniques that can adequately mimic human metabolism and therefore assess cell-specific toxicity of NCEs and their metabolites at speeds consistent with high-throughput biological activity screening.

The human body, primarily the liver, contains a variety of enzymes that are involved in the metabolism of the myriad chemicals that comprise today's pharmaceuticals. By far the most important class of metabolic enzymes is the cytochromes P450, which are directly involved in the initial (or "first-pass") clearance of drugs from the body (8, 9). During this process, drug metabolites are generated, some of which are biologically active in their own right and exert the desired pharmacological effect. For example, conversion of the antihistamine loratadine to descarboethoxyloratadine by CYP2D6 and CYP3A4 is required for biological activity (10). Often, however, drug metabolism can lead to undesirable biological consequences (11). A well known example of a toxic metabolic response is the P450-catalyzed

oxidation of the common analgesic acetaminophen to *N*-acetyl-*p*-benzoquinone imine (12), which is hepatotoxic and is a major cause of liver failure (13).

A number of cell- and tissue-based *in vitro* systems have been developed in attempts to mimic human metabolism (14), including isolated liver slices (15, 16), primary hepatocytes (17), and transformed cultured human hepatoma cell lines (e.g., HepG2, Hep 3B, and BC2, among others) (18–21). To address the need for high-throughput, various cell culture techniques have been developed at the microscale, including microfabricated arrays for perfused 3D liver culture (22) and multiwell-plate cell cultures (23). However, cell- and tissue-based systems suffer from several key drawbacks. For example, liver slices are difficult to obtain in consistent quantities and qualities, and they deteriorate rapidly (15, 16); cell lines exhibit variable metabolic activity upon passaging (20) or have a limited lifespan and must be freshly derived (17). Furthermore, both cultured hepatocytes and hepatoma cell lines have low levels of P450 isoforms in the absence of specific inducers (24, 25). Although hepatocytes are useful for approximating liver toxicity, human toxicity can be due to effects of the metabolites on other organs.

In contrast with hepatocytes, a direct mimic of first-pass human metabolism can be achieved by using microsomal or recombinant P450 preparations (26–29). Isolated enzymes, however, must be linked to cell-based screening to assess the toxicity of the generated metabolites. To our knowledge, there is no report of a system or device that enables P450-catalyzed metabolism of drug candidates to be integrated with cell-based screening in high-throughput fashion.

To address this need, we have developed a metabolizing enzyme toxicology assay chip (MetaChip) that integrates the high-throughput, metabolite-generating capability of P450 catalysis with human cell-based screening on a microarray platform. Unlike previous cell-based microarrays (30), the MetaChip concept is based on the combination of a biocatalytic event (the *in situ* generation of a drug candidate metabolite or metabolites) with the cell-based screening of the metabolite(s). As a result, P450-generated drug candidate metabolites can be generated and screened against human cell lines on a single microscale platform, which remains useful even if the metabolites are unstable. To demonstrate this concept, we show that several P450 isozymes coupled with an MCF7 breast cancer cell line accurately mimic the

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Abbreviations: CP, cyclophosphamide; MTMOS, methyltrimethoxysilane; 4-OH-CP, 4-hydroxycyclophosphamide.

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prodrug activation of the anticancer therapeutics cyclophosphamide (CP) (Cytoxan) and Tegafur and the generation of cytotoxic metabolites from the simple analgesic acetaminophen. The MetaChip, therefore, provides a high-throughput microscale alternative to currently used *in vitro* methods of human metabolism and creates opportunities for rapid and inexpensive assessment of the biological activity of P450-generated metabolites at very early phases of drug development.

Methods

Preparation of the MCF7 Cancer Cell Monolayer. MCF7 human breast cancer cells (from the American Type Culture Collection) were grown in DMEM (Sigma) supplemented with 5% heat-inactivated FBS (GIBCO) in T-150 cell-culture flasks in a humidified 5% CO₂ incubator (ThermoForma Electron, Marietta, OH) at 37°C. The cell monolayer was prepared by trypsinizing a confluent layer of cells with 4 ml of 0.05% trypsin/0.53 mM EDTA (GIBCO) from the culture flask and resuspending the cells in 20 ml of FBS-supplemented DMEM. After centrifugation at 450 × *g* for 8 min at 4°C, the supernatant was removed and the cells were resuspended with ≈40 ml of FBS-supplemented DMEM. The cell suspension (3 ml containing ≈4 × 10⁵ cells per ml) was then transferred to a 2.6 × 7.5 cm² chamber slide (Fisher Scientific), and the slide was incubated for 1 day in the CO₂ incubator.

Sol-Gel Encapsulation of Cytochromes P450. Sol solution was prepared by mixing 250 μl of methyltrimethoxysilane (MTMOS) (Aldrich) with 100 μl of HCl (5 mM), followed by sonication for 10 min. The MTMOS/HCl sol solution (40 μl) was mixed with 60 μl of CYP3A4 baculosomes (1.1 nmol of P450 per ml, Invitrogen) and 10 μl of regeneration system (333 mM glucose-6-phosphate/40 units/ml glucose-6-phosphate dehydrogenase in 100 mM potassium phosphate buffer, pH 8). To prevent detachment of sol-gel spots from the glass slide and to ensure hemispherical spots, MTMOS sol solution (2 ml, pH 7) was spin-coated (at 50 × *g* for 30 s) onto the slide. The MTMOS sol solution containing CYP3A4 was then spotted onto the MTMOS-coated glass slide by using a MicroSys 5100–4SQ microarrayer (Cartesian Technologies, Irvine, CA) and allowed to gel for 24 h at 4°C. A similar method was used to encapsulate other P450 isozymes in the sol-gels. P450 reactions were performed in 525-spot arrays consisting of 15 × 35 spots (30 nl each) by dispensing 60 nl of substrate solution (see below) on top of each sol-gel spot with the microarrayer.

P450 Metabolism with CP in 96-Well Plate Format. Sol-gel reactions were performed in 50 μl of phosphate buffer solution (pH 8) containing 2 mM CP, 1 mM NADP⁺, and 5 μl of regeneration system added to 10 μl of sol-gel (containing 55 nM P450). Solution-phase reactions were performed as a control in 50 μl of phosphate buffer solution (pH 8) containing 2 mM CP, 110 nM P450, 1 mM NADP⁺, and 5 μl of regeneration system. The reactions were performed in duplicate in a 96-well plate with orbital shaking at 5 × *g* at room temperature. Periodically, 50-μl aliquots were taken, mixed sequentially with 20 μl of ZnSO₄, 20 μl of Ba(OH)₂, and 10 μl of 0.01 M HCl, and centrifuged at 14,000 × *g* for 20 min to remove the protein. To assay for acrolein, 40 μl of a mixture (6 mg/ml 3-aminophenol/6 mg/ml hydroxylamine hydrochloride freshly dissolved in 1 M HCl) was added to 80 μl of supernatant, and then the samples were heated at 90°C for 30 min to form 7-hydroxyquinoline. The derivatized samples were injected directly onto a C8 column (Waters), and the column was eluted isocratically with 10% acetonitrile and 90% water with 0.5% H₃PO₄ at a flow rate of 0.5 ml/min by HPLC (Shimadzu LC-10AT). The product eluted at 5.8 min and was monitored at UV 254 nm.

P450 Metabolism with Prodrugs. Metabolites of CP, Tegafur, and acetaminophen were generated on the P450 sol-gels by first preparing a prodrug (or protoxicant) substrate solution that contained 5 μl of NADP⁺ (10 mM), 5 μl of regeneration system, 25 μl of prodrug (4 mM), and 15 μl of DMEM. Metabolites of prodrugs were generated by spotting 60 nl of prodrug solution onto each 30-nl P450 sol-gel spot. The chamber slide with the MCF7 cell monolayer was immediately manually stamped onto the slide containing the P450 sol-gels and prodrug solutions. For efficient stamping and transfer of the P450 reaction product(s) onto the cell monolayer, the chamber slides contained a 250-μm-high silicone gasket to maintain a suitable distance between the two slides and to minimize drying of the cell monolayer during incubation. During short incubations of the P450 sol-gel spots with the cell monolayer (e.g., up to 6 h), the cell monolayer remains hydrated because of the airtight closure of the P450 slide with the cell monolayer slide. In addition, the liquid on the sol-gel adds hydration to the cell monolayer in regions contacted by the sol-gel during the stamping process. After incubation for 6 h at 37°C, the cell monolayer slide was lifted off the sol-gel slide, washed twice with 1 ml of sterile PBS (GIBCO), transferred to a Petri dish containing 25 ml of DMEM supplemented with 5% FBS, and cultured for 18 h in a CO₂ incubator at 37°C. As a control, a solution phase reaction was performed by mixing 5 μl of P450 with 5 μl of NADP⁺, 5 μl of regeneration system, 10 μl of DMEM, and 25 μl of prodrug (4 mM), spotting 60 nl of this solution onto the MTMOS-coated slide (without sol-gel spots), and finally stamping the MCF7 cell monolayer slide onto the solution-spotted, MTMOS-coated slide. The hydrophobic coating enabled the solution to take on a hemispherical shape.

Cell Staining and Analysis. The cytotoxicity of P450 metabolites was determined by cell staining. A live/dead test kit (Molecular Probes) was used to produce a green fluorescent response from living cells and a red fluorescent signal from dead cells. To that end, 10 μl of ethidium homodimer-1 (2 mM) and 5 μl of calcein AM (4 mM) were added to 2 ml of PBS, and 500 μl of this mixture was applied to each slide containing the cell monolayer. After incubation for 30 min at room temperature, the location of each spot where a P450-catalyzed reaction occurred was detected with an epifluorescent microscope (Micro Video Instruments, Avon, MA) equipped with an FITC-Texas red double filter. In addition, the entire monolayer on the slide was imaged at 532 nm (green) and 635 nm (red) by using a GenePix 4000B microarray scanner (Axon Instruments, Union City, CA). The red fluorescence intensity is linearly proportional to the total number of dead cells and was quantified from the microscopic images with PHOTOSHOP (Adobe Systems, San Jose, CA) (using the histogram function) and from the array scanner with GENEPix PRO (Axon). Background red fluorescence of fully viable cells (F_{Min}) was subtracted from all fluorescence values in the incubation spots (F_{Reaction}), allowing calculation of the percentage of dead cells through use of Eq. 1:

$$\text{Percentage of dead cells} = \frac{F_{\text{Reaction}} - F_{\text{Min}}}{F_{\text{Max}} - F_{\text{Min}}} \times 100, \quad [1]$$

where F_{Reaction} is the red fluorescence intensity of the reaction spot, F_{Max} is the red fluorescence intensity of 100% dead cells (after treatment with 70% methanol for 1 h), and F_{Min} is the red fluorescence intensity of untreated fully viable cells.

Results and Discussion

The MetaChip design involves two key components, as depicted in the schematic of Fig. 1. One component is a sol-gel microarray that contains one or more human P450 isoforms used to generate biologically active metabolites of a lead compound (e.g., a drug,

